

INDEXABLE BORING BARS



TBB INDEXABLE BORING BARS

Use TPGB, TPGC Inserts, 11° Relief



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Boring Bar Style	Shank	Min. Bore	OAL	Use Insert	Angle Enter	Screw	RH Item#	Price (F)
S6-2	1/2"	.430"	5"	TPG.-22.	91°	M2.5x6	1029-0500	31.15
N6-2	1/2"	.430"	5"	TPG.-22.	95°	M2.5x6	1029-0501	31.15
S8	1/2"	.700"	6"	TPG.-32.	91°	M4x10	1029-0503	35.00
L8	1/2"	.700"	6"	TPG.-32.	85°	M4x10	1029-0504	35.00
N8	1/2"	.700"	6"	TPG.-32.	95°	M4x10	1029-0505	39.30
S10	5/8"	.710"	7"	TPG.-32.	91°	M4x10	1029-0625	43.23
L10	5/8"	.710"	7"	TPG.-32.	85°	M4x10	1029-0626	43.23
N10	5/8"	.710"	7"	TPG.-32.	95°	M4x10	1029-0627	43.23
S12-3	3/4"	.845"	10"	TPG.-32.	91°	M4x10	1029-0750	47.92
N12-3	3/4"	.845"	10"	TPG.-32.	95°	M4x10	1029-0751	47.92

BBN/BBS INDEXABLE BORING BARS

Use TPGB Inserts • Positive Rake • 11° Relief

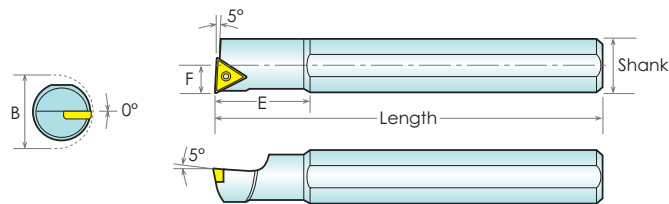


Inserts page 102

Boring Bar Style	Shank	Min. Bore	OAL	Use Insert	Lead Angle	Screw	RH Item#	Price (F)
S8	1/2"	.700"	6"	TP.-32.	-1	M4x10	1030-0500	36.75
L8	1/2"	.700"	6"	TP.-32.	+5	M4x10	1030-0501	36.75
N8	1/2"	.700"	6"	TP.-32.	-5	M4x10	1030-0502	36.75
S10	5/8"	.710"	7"	TP.-32.	-1	M4x10	1030-0625	39.90
L10	5/8"	.710"	7"	TP.-32.	+5	M4x10	1030-0626	39.90
N10	5/8"	.710"	7"	TP.-32.	-5	M4x10	1030-0627	39.90
N12-3	3/4"	.845"	10"	TP.-32.	-5	M4x10	1030-0750	44.50
S12-3	3/4"	.845"	10"	TP.-32.	-1	M4x10	1030-0751	44.50

TPBN INDEXABLE BORING BAR SETS

Use TPGB, TPGH Inserts



Features:

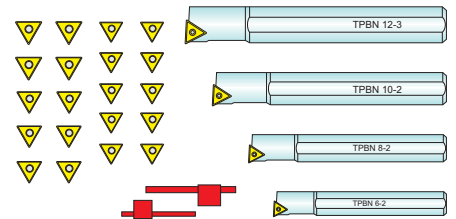
- Small hole capacity to a minimum of .430"
- Insert pocket has been scientifically designed to eliminate vibration and maximize the depth of cut.
- Bars made of heat treated, precision ground alloy steel.
- Clearance angle of the insert, in relation to cutting edge, gives best micro finish.
- The positive insert with advanced chip breaker design allows for heavier cuts.

27 PC SET
Item 1001-0727
\$330⁰⁰ (F)

Includes: 8pc of each Boring Bars, Carbide Inserts, & Torx Screws, 3pc Torx Keys, Fitted Case



1001-0727 Shown



31 PC SET
Item 1001-0731
\$235⁰⁰ (F)

Includes: 4 pc Boring Bars, 20 pc Carbide Inserts, & 4 pc Torx Screws, 2 pc Torx Keys, Fitted Case

27 PC SET

Boring Bar Style	Shank	Min. Bore	OAL	Use Insert
6-2	1/2"	.430"	5"	TPG.-21.5
8-2	1/2"	.590"	6"	TPG.-21.5
10-2	5/8"	.682"	8"	TPG.-21.5
12-3	3/4"	.845"	10"	TPG.-32.
16-3	1"	1.115"	12"	TPG.-32.
20-3	1-1/4"	1.370"	12"	TPG.-32.
20-4	1-1/2"	1.370"	12"	TPG.-43.
24-4	1-1/2"	1.680"	12"	TPG.-43.

31 PC SET

Boring Bar Style	Shank	Min. Bore	OAL	Use Insert
6-2	1/2"	.430"	5"	TPG.-21.5
8-2	1/2"	.590"	6"	TPG.-21.5
10-2	5/8"	.682"	8"	TPG.-21.5
12-3	3/4"	.845"	10"	TPG.-32.