

HSS CHUCKING REAMER SETS

- HIGH SPEED STEEL • STRAIGHT SHANK • STRAIGHT FLUTES

14 PC SET
Item 2006-0001
\$136²¹
(E)
.1240 ~ .5010"

29 PC SET
Item 2006-0011
\$233⁰⁹
(E)
1/16-1/2" x 64ths

60 PC SET
Item 2006-0060
\$587⁶⁶
(F)
#1 ~ #60

14 PC SET INCLUDES:
0.1240, 0.1260, 0.1865, 0.1885,
0.2490, 0.2510, 0.3115, 0.3135,
0.3740, 0.3760, 0.4365, 0.4385,
0.4995, 0.5010"



40PC HSS COUNTERBORE SET

Straight Shank • Interchangeable Pilot

Item 2007-0040
\$277¹⁶
(F)



SET INCLUDES:

26 Pilots

- 3/32" Shank: 1/8, 5/32, 3/16 & 1/4"
- 5/32" Shank: 3/16, 7/32, 1/4, 9/32 & 5/16"
- 3/16" Shank: 1/4, 5/16, 3/8, 7/16 & 1/2"
- 1/4" Shank: 5/16, 3/8, 7/16, 1/2, 9/16 & 5/8"
- 5/16" Shank: 3/8, 7/16, 1/2, 9/16, 5/8 & 3/4"

13 Counterbores

- 1/4" thru 1" by 16ths.
- Supplied in fitted case.

21PC INTERCHANGEABLE PILOT COUNTERBORE SET

High Speed Steel • Straight Shank

SET INCLUDES:

14 Pilots

- 5/32" Shank: 0.187, 0.204, 0.213, 0.229, 1/4, 17/64,
- 9/32, 5/16, 21/64, 11/32, 3/8,
- 25/64, 13/32 & 7/16"

6 Counterbores

- 5/16, 3/8, 7/16, 1/2, 9/16, 5/8"

1 Holder

- 3/8" Shank

Item 2007-0021
\$91⁰⁰
(F)

Supplied in Fitted Case



2 FLUTE SOLID CAP SCREW COUNTERBORES



- FOR SOCKET HEAD CAP SCREWS
- HIGH SPEED STEEL
- STRAIGHT SHANK

Size	Pilot Size	Cutting Dia.	Shank Dia.	OAL	Item#	Price (F)
1/4"	1/4"	13/32"	3/8"	3-5/8"	2007-0105	12.07
5/16"	5/16"	15/32"	7/16"	4"	2007-0106	14.35
3/8"	3/8"	19/32"	1/2"	4-3/8"	2007-0107	18.97
7/16"	7/16"	21/32"	1/2"	4-3/4"	2007-0108	21.47
1/2"	1/2"	25/32"	3/4"	5-1/8"	2007-0109	28.30

3-FLUTE SOLID PILOT COUNTERBORES & SET FOR SOCKET HEAD CAP SCREWS

- Continuous pilot counterbores cut rapidly, smoothly and accurately, producing long spiraling chips rather than small metal particles
- The pilot extends the full length of the flute portion of the tool
- As cutter flutes are ground back due to wear, a new section of pilot becomes exposed
- The pilot head may be cut off to any desired length when repeated sharpening make it too long for practical use
- Continuous pilot counterbores have a life many times that of the conventional type counterbore



7 PC SET
Item 2007-0002
\$85⁰⁷
(F)
INCLUDES: #6, 8, 10,
1/4, 5/16, 3/8, 1/2"

INDIVIDUAL COUNTERBORES

Cap Screw	Cutter Dia.	Pilot Dia.	Shank Dia.	OAL	Item#	Price (F)
#6	.242"	.150"	7/32"	3"	2007-0006	10.13
#8	19/64"	11/64"	1/4"	3"	2007-0008	10.13
#10	21/64"	13/64"	5/16"	3-1/2"	2007-0010	9.68
1/4"	13/32"	9/32"	3/8"	5"	2007-0016	12.83
5/16"	1/2"	11/32"	7/16"	5"	2007-0020	15.00
3/8"	19/32"	13/32"	1/2"	6"	2007-0024	16.64
1/2"	25/32"	17/32"	1/2"	7-1/2"	2007-0032	18.72